

Benzodiazepines and Other Central Nervous System (CNS) Depressants	
Clinical Impact:	Due to additive pharmacologic effect, the concomitant use of benzodiazepines or other CNS depressants, including alcohol, increases the risk of respiratory depression, profound sedation, coma, and death.
Interactions:	Reviews concomitant prescribing of these drugs for use in patients for whom alternative treatment options are inadequate. Limit dosages and durations to the minimum required. Follow patients closely for signs of respiratory depression and sedation. If concomitant use is warranted, consider prescribing naloxone for the emergency treatment of opioid overdose. <i>[see Dosage and Administration (2.2), Warnings and Precautions (5.2, 5.4, 5.8)]</i>
Examples:	Benzodiazepines and other sedatives/hypnotics, anxiolytics, tranquilizers, muscle relaxants, general anesthetics, anticholinergics, opioids, and alcohol.
Serotonergic Drugs	
Clinical Impact:	The concomitant use of opioids with other drugs that affect the serotonergic neurotransmitter system has resulted in serotonin syndrome.
Interactions:	If concomitant use is warranted, carefully observe the patient, particularly during treatment initiation and dose adjustment. Discontinue tramadol hydrochloride oral solution immediately if serotonin syndrome is suspected.
Examples:	Selective serotonin reuptake inhibitors (SSRIs), serotonin and norepinephrine reuptake inhibitors (SNRIs), tricyclic antidepressants (TCAs), triptans, 5-HT ₃ receptor antagonists, drugs that affect the serotonin neurotransmitter system (e.g., mitragecine, lasocid, tramadol), certain muscle relaxants (i.e., cyclosporine, metaxalone), monoamine oxidase (MAO) inhibitors (those intended to treat psychiatric disorders and also others, such as linezolid and intravenous methylene blue).
Monoamine Oxidase Inhibitors (MAOIs)	
Clinical Impact:	MAOI (serotonin reuptake inhibitor) may manifest as serotonin syndrome. <i>[see Warnings and Precautions (5.9)]</i> or opioid toxicity (e.g., respiratory depression, coma). <i>[see Warnings and Precautions (5.4)]</i>
Interactions:	Do not use tramadol hydrochloride oral solution in patients taking MAOIs or within 14 days of stopping such treatment.
Examples:	phenelzine, tranylcypromine, linezolid
Mixed Agonist/Antagonist and Partial Agonist Opioid Analgesics	
Clinical Impact:	May reduce the analgesic effect of tramadol hydrochloride oral solution and/or precipitate withdrawal symptoms.
Interactions:	Avoid concomitant use.
Examples:	buprenorphine, nalbuphine, pentazocine, buprenorphine
Muscle Relaxants	
Clinical Impact:	Tramadol may enhance the neuromuscular blocking action of skeletal muscle relaxants and produce an increased degree of respiratory depression.
Interactions:	Monitor patients for signs of respiratory depression that may be greater than otherwise expected and decrease the dosage of tramadol hydrochloride oral solution and/or the muscle relaxant as necessary. Due to the risk of respiratory depression with concomitant use of skeletal muscle relaxants and opioids, consider prescribing naloxone for the emergency treatment of opioid overdose. <i>[see Dosage and Administration (2.2), Warnings and Precautions (5.4, 5.8)]</i>
Diuretics	
Clinical Impact:	Opioids can reduce the efficacy of diuretics by inducing the release of antidiuretic hormone.
Interactions:	Monitor patients for signs of diminished diuresis and/or effects on blood pressure and increase the dosage of the diuretic as needed.
Anticholinergic Drugs	
Clinical Impact:	The concomitant use of anticholinergic drugs may increase risk of urinary retention and/or severe constipation, which may lead to paralytic ileus.
Interactions:	Monitor patients for signs of urinary retention or reduced gastric motility when tramadol hydrochloride oral solution is used concomitantly with anticholinergic drugs.
Digoxin	
Clinical Impact:	Postmarketing surveillance of tramadol has revealed rare reports of digoxin toxicity.
Interactions:	Follow patients for signs of digoxin toxicity and adjust dosage of digoxin as needed.
Warfarin	
Clinical Impact:	Postmarketing surveillance of tramadol has revealed rare reports of alteration of warfarin effect, including elevation of prothrombin time.
Interactions:	Monitor the prothrombin time of patients on warfarin for signs of an interaction and adjust the dosage of warfarin as needed.

8 USE IN SPECIFIC POPULATIONS

8.1 Pregnancy

Risk Summary
Prolonged use of opioid analgesics during pregnancy may cause neonatal opioid withdrawal syndrome. Available data with tramadol hydrochloride in pregnant women are insufficient to inform a drug-associated risk for major birth defects and miscarriage or adverse maternal outcomes. There are adverse outcomes reported with fetal exposure to opioid analgesics. *[see Clinical Considerations.]*

In animal reproduction studies, tramadol administration during organogenesis decreased fetal weights and reduced ossification in mice, rats, and rabbits at 1.4, 0.4, and 3.6 times the maximum recommended human daily dosage (MRHD). In a pre- and post-natal development study, tramadol decreased pup body weight and increased pup mortality at 1.2 and 1.9 times the MRHD. In a published study, tramadol caused structural abnormalities in the brains of fetuses when administered to female Sprague Dawley rats from Gestation Days 10-21 at a dose comparable to the MRHD. *[see Data.]* Based on animal data, advise pregnant women of the potential risk to a fetus.

The estimated background risk of major birth defects and miscarriage for the indicated population is unknown. All pregnancies have a background risk of birth defects, loss, or other adverse outcomes. In the U.S. general population, the estimated background risk of major birth defects and miscarriage in clinically recognized pregnancies is 2%–4% and 15%–20%, respectively.

Clinical Considerations

Fetal/Maternal Adverse Reactions:
Prolonged use of opioid analgesics during pregnancy for medical or nonmedical purposes can result in respiratory depression and physical dependence in the neonate and neonatal opioid withdrawal syndrome shortly after birth.

Neonatal opioid withdrawal syndrome can present as irritability, hyperactivity and abnormal sleep patterns, high pitched cry, tremor, vomiting, diarrhea and failure to gain weight. The onset, duration, and severity of neonatal opioid withdrawal syndrome vary based on the specific opioid used, duration of use, timing and amount of last maternal use, and rate of elimination of the drug by the newborn. Observe newborns for symptoms and signs of neonatal opioid withdrawal syndrome and manage accordingly. *[see Warnings and Precautions (5.6)]*

On the plasma concentrations of tramadol hydrochloride, fetal death and fetal weight were reported during postmarketing.

Labor or Delivery

Opioids cross the placenta and may produce respiratory depression and psycho-physiologic effects in neonates. An opioid antagonist, such as naloxone, must be available for reversal of opioid-induced respiratory depression in the neonate. Tramadol hydrochloride oral solution is not recommended for use in pregnant women during or immediately prior to labor, when other analgesic techniques are more appropriate. Opioid analgesics, including tramadol hydrochloride oral solution, can prolong labor through actions which temporarily reduce the strength, duration, and frequency of uterine contractions. However, this effect is not consistent and may be offset by an increased rate of cervical dilation, which tends to shorten labor. Monitor neonates exposed to opioid analgesics during labor for signs of excess sedation and respiratory depression.

Tramadol has been shown to cross the placenta. The mean ratio of tramadol in the umbilical vein compared to maternal veins was 0.83 for 40 women given tramadol during labor.

The effect of tramadol hydrochloride, if any, on the later growth, development, and functional maturation of the child is unknown.

Data

Animal Data
Tramadol has been shown to be embryocidal and fetotoxic in mice, (120 mg/kg), rats (25 mg/kg) and rabbits (75 mg/kg) at maternally toxic dosages, but did not cause malformations at these dose levels. These doses are a mg/kg basis are 1.4, 0.4, and 3.6 times the maximum recommended human daily dosage (MRHD) for mouse, rat and rabbit, respectively.

No drug-related malformations were observed in progeny of mice (up to 140 mg/kg), rats (up to 80 mg/kg) or rabbits (up to 300 mg/kg) treated with tramadol by various routes. Embryos and fetal toxicity consisted primarily of decreased fetal weights, decreased skeletal ossification and increased supernumerary ribs at maternally toxic dose levels. Transient delays in developmental or behavioral parameters were also seen in pups from rat dams allowed to deliver. Embryo and fetal lethality were reported only in one rabbit study at 300 mg/kg a dose that would cause extreme maternal toxicity in the rabbit. The dosage levels for mice, rat and rabbit are 1.2, 1.9 and 14.6 times the MRHD, respectively.

Tramadol was evaluated in pre- and post-natal studies in rats. Progeny of dams receiving oral (gavage) dose levels of 50 mg/kg (1.2 times the MRHD) or greater had decreased weight, and pup survival was decreased early in lactation at 80 mg/kg (1.9 times the MRHD).

8.2 Lactation

Risk Summary
Tramadol hydrochloride oral solution is not recommended for obstetrical preoperative medication or for post-delivery analgesia in nursing mothers because its safety in infants and newborns has not been well studied.

Tramadol and its metabolite, O-desmethyltramadol (M1), are present in human milk. There is no information on the effects of the drug on the breastfed infant or the effects of the drug on milk production. The M1 metabolite is seen parent than tramadol in milk opioid receptor binding. *[see Clinical Pharmacology (12)].* Published studies have reported tramadol and M1 in colostrum with administration of tramadol to nursing mothers in the early post-partum period. Women who are ultra-rapid metabolizers of tramadol may have higher than expected serum levels of M1, potentially leading to higher levels of M1 in breast milk that can be dangerous in their breastfed infants. In women with normal tramadol metabolism, the amount of tramadol excreted into human milk is low and dose-dependent. Because of the potential for serious adverse reactions, including excess sedation and respiratory depression in a breastfed infant, advise patients that breastfeeding is not recommended during treatment with tramadol hydrochloride oral solution. *[see Warnings and Precautions (5.5, 5.6)]*

Clinical Considerations

If infants are exposed to tramadol hydrochloride oral solution through breast milk, they should be monitored for excess sedation and respiratory depression. Withdrawal symptoms can occur in breastfed infants when maternal administration of an opioid analgesic is stopped, or when breast-feeding is stopped.

Following a single IV 100 mg dose of tramadol, the cumulative excretion in breast milk within 16 hours post dose was 100 mg of tramadol (0.1% of the maternal dose) and 27 mg of M1.

8.3 Females and Males of Reproductive Potential

Identify
Chronic use of opioids may cause reduced fertility in females and males of reproductive potential. It is not known whether these effects on fertility are reversible. *[see Adverse Reactions (6.2)].*

Published studies in adult male rodents report that tramadol, at clinically relevant doses, can produce adverse effects on male reproductive hormones and tissues. *[see Nonclinical Toxicology (13.1)].*

8.4 Pediatric Use

The safety and effectiveness of tramadol in pediatric patients have not been established.

Life-threatening respiratory depression and death have occurred in children who received tramadol. *[see Warnings and Precautions (5.5)].* In some of the reported cases, these events followed tricyclic antidepressant and/or sedation, and one of the children had evidence of being an ultra-rapid metabolizer of tramadol (i.e., multiple copies of the gene for cytochrome P450 isoenzyme 2D6). Children with sleep apnea may be particularly sensitive to the respiratory depressant effects of tramadol. Because of the risk of life-threatening respiratory depression and death:

- Tramadol hydrochloride oral solution is contraindicated for all children younger than 12 years of age. *[see Contraindications (4)].*
- Tramadol hydrochloride oral solution is contraindicated for postoperative management in pediatric patients younger than 18 years of age following tricyclic antidepressant and/or sedation. *[see Contraindications (4)].*

Avoid the use of tramadol hydrochloride oral solution in adolescents 12 to 18 years of age who have other risk factors that may increase their sensitivity to the respiratory depressant effects of tramadol unless the benefits outweigh the risks. Risk factors include conditions associated with hypoventilation such as obstructive sleep apnea, obstructive sleep apnea, obesity, severe pulmonary disease, neuromuscular disease, and concomitant use of other medications that cause respiratory depression.

8.5 Geriatric Use

A total of 455 elderly (65 years of age or older) subjects were exposed to tramadol hydrochloride in controlled clinical trials. Of these, 143 subjects were 75 years of age and older.

In studies including geriatric patients, treatment-limiting adverse events were higher in subjects over 75 years of age compared to those under 65 years of age. Specifically, 30% of those over 75 years of age had gastrointestinal treatment-limiting adverse events compared to 17% of those under 65 years of age. Constipation resulted in discontinuation of treatment in 10% of those over 75.

Respiratory depression is the chief risk for elderly patients treated with opioids, and even after long initial doses were administered to patients who were not opioid-tolerant or who opioids were co-administered with other agents that depress respiration. Titrate the dosage of tramadol hydrochloride oral solution slowly in geriatric patients starting at the low end of the dosing ranges and monitor closely for signs of central nervous system and respiratory depression. *[see Warnings and Precautions (5.13)].*

Tramadol is known to be substantially excreted by the kidney, and the risk of adverse reactions to this drug may be greater in patients with impaired renal function. Because elderly patients are more likely to have decreased renal function, care should be taken in dose selection, and it may be useful to monitor renal function.

8.6 Renal and Hepatic Impairment

Impaired renal function results in a decreased rate and extent of excretion of tramadol and its active metabolite, M1. In patients with creatinine clearances of less than 30 mL/min, dosage reduction is recommended. *[see Dosage and Administration (2.3)].* Metabolism of tramadol and M1 is reduced in patients with severe hepatic impairment based on a study in patients with advanced cirrhosis of the liver. In patients with severe hepatic impairment, dosage reduction is recommended. *[see Dosage and Administration (2.3)].*

With the prolonged half-life in these conditions, achievement of steady-state is delayed, so that it may take several days for elevated plasma concentrations to develop.

9 DRUG ABUSE AND DEPENDENCE

9.1 Controlled Substance

Tramadol hydrochloride oral solution contains tramadol, a Schedule IV controlled substance.

9.2 Abuse

Tramadol hydrochloride oral solution contains tramadol, a substance having potential for abuse. Tramadol hydrochloride oral solution can be abused and is subject to misuse, addiction, and criminal diversion. *[see Warnings and Precautions (5.2)].*

All patients treated with opioids require careful monitoring for signs of abuse and addiction, because use of opioid analgesics carries the risk of addiction even under appropriate medical supervision.

Prescription drug abuse is the intentional non-therapeutic use of a prescription drug, even once, for its rewarding psychological or physiological effects.

Drug addiction is a cluster of behavioral, cognitive, and physiological phenomena that develop after repeated substance use and includes a strong desire to take the drug, difficulties in controlling its use, persisting in its use despite harmful, or potentially harmful, consequences, a higher priority given to drug use than to other activities and obligations, increased tolerance, and sometimes a physical withdrawal.

"Drug-seeking" behavior is very common in persons with substance use disorders. Drug-seeking tactics include emergency calls or visits near the end of office hours, refusal to undergo appropriate examination, testing or referral, repeated loss of prescriptions, tampering with prescriptions and reluctance to provide prior medical records or contact information for treating physician(s). "Doctor shopping" (visiting multiple physicians to obtain additional prescriptions) is common among drug abusers and people suffering from untreated addiction. Precaution with obtaining adequate pain relief can be appropriate behavior in a patient with pain per se.

Abuse and addiction are separate and distinct from physical dependence and tolerance. Healthcare providers should be aware that addiction may not be accompanied by concurrent tolerance and symptoms of physical dependence in all addicts. In addition, abuse of opioids can occur in the absence of true addiction.

Tramadol hydrochloride oral solution, like other opioids, can be diverted for non-medical use into illicit channels of distribution. Careful record-keeping of prescribing information, including quantity, frequency, and renewal requests, as required by state and federal law, is strongly advised.

Proper assessment of the patient, proper prescribing practices, periodic re-evaluation of therapy, and proper dispensing and storage are appropriate measures that help to limit abuse of opioid drugs.

Risks Specific to Abuse of Tramadol Hydrochloride Oral Solution
Tramadol hydrochloride oral solution is intended for oral use only. Abuse of tramadol hydrochloride oral solution poses a risk of overdose and death. The risk is increased with concurrent abuse of tramadol hydrochloride oral solution with alcohol and other central nervous system depressants.

Parenteral drug abuse is commonly associated with transmission of infectious diseases such as hepatitis and HIV.

9.3 Dependence

Both tolerance and physical dependence can develop during chronic opioid therapy. Tolerance is the need for increasing doses of drugs to achieve analgesia. Dependence is the development of physical and psychological dependence on the drug. Tolerance may occur to both the desired and undesired effects of drugs, and may develop at different rates for different effects.

Physical dependence is a physiological state in which the body adapts to the drug over a period of regular exposure, resulting in withdrawal symptoms after abrupt discontinuation or a significant dosage reduction of a drug. Withdrawal also may be precipitated through the administration of drugs with opioid antagonistic activity (e.g., naloxone, nalmefene), mixed agonist/antagonist analgesics (pentazocine, buprenorphine), or partial agonists (buprenorphine). Physical dependence may not occur to a clinically significant degree until after several days of weeks of continued opioid therapy.

Do not abruptly discontinue tramadol hydrochloride oral solution in a patient physically dependent on opioids. Rapid tapering of tramadol hydrochloride oral solution in a patient physically dependent on opioids may lead to serious withdrawal symptoms, uncontrolled pain and suicide. Rapid discontinuation has also been associated with attempts to find other sources of opioid analgesics, which may be confused with drug-seeking for abuse.

When discontinuing tramadol hydrochloride oral solution, gradually taper the dosage using a patient-specific plan that considers the following: the dose of tramadol hydrochloride oral solution the patient has been taking, the duration of treatment, and the physical and psychological dependence of the patient. To improve the likelihood of a successful taper and minimize withdrawal symptoms, it is important that the opioid tapering schedule is agreed upon by the patient. In patients with opioid dependence (12.2) Review of case reports has indicated that the risk of fatal overdose is further increased when tramadol is abused concurrently with alcohol or other CNS depressants, including other opioids.

Infants born to mothers physically dependent on opioids will also be physically dependent and may exhibit respiratory distress and withdrawal signs. *[see Use in Specific Populations (8.1)].*

10 OVERDOSAGE

Clinical Presentation

Acute overdosage with tramadol hydrochloride oral solution can be manifested by respiratory depression, somnolence progressing to stupor or coma, skeletal muscle flaccidity, cold and clammy skin, decreased reflexes, and/or cardiac arrest; pulmonary edema, bradycardia, QT prolongation, hypotension, partial or complete airway obstruction, atypical apnea, seizures, and death. Marked mydriasis rather than miosis may be seen with hypoxia in overdose situations.

Deaths due to overdosage have been reported with abuse and misuse of tramadol. *[see Warnings and Precautions (5.2), Drug Abuse and Dependence (12.2)]* Review of case reports has indicated that the risk of fatal overdose is further increased when tramadol is abused concurrently with alcohol or other CNS depressants, including other opioids.

Treatment of Overdose

In case of overdose, priorities are the re-establishment of a patent and protected airway and institution of assisted or controlled ventilation, if needed. Employ other supportive measures (including oxygen and vasopressors) in the management of respiratory shock and pulmonary edema as indicated. Cardiac arrest or serious arrhythmias will require advanced life-supporting measures.

Opioid antagonists, such as naloxone, are specific antidotes to respiratory depression resulting from opioid overdose. For clinically significant respiratory or circulatory depression secondary to tramadol overdose, administer an opioid antagonist.

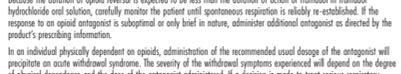
While naloxone will reverse coma, but not all symptoms caused by overdosage with tramadol, the risk of seizures is also increased with naloxone administration. In animals, convulsions following the administration of toxic doses of tramadol having opioid activity may be prevented with barbiturates or benzodiazepines but not increased with naloxone. Naloxone administration did not change the lethality of an overdose in mice. Benzodiazepines is not expected to be helpful in an overdose because it removes less than 7% of the administered dose in a 4-hour dialysis period.

Because the duration of opioid reversal is due to less than the duration of action of tramadol in tramadol hydrochloride oral solution, carefully monitor the patient until spontaneous respiration is reliably re-established. If the response to an opioid antagonist is suboptimal or only brief in nature, administer additional antagonist as directed by the product's prescribing information.

In an individual physically dependent on opioids, administration of the recommended usual dosage of the antagonist will precipitate an acute withdrawal syndrome. The severity of the withdrawal symptoms experienced will depend on the degree of physical dependence and the dose of the antagonist administered. If a decision is made to treat serious respiratory depression in the physically dependent patient, administration of the antagonist should be begun with care and titration with smaller than usual doses of the antagonist.

11 DESCRIPTION

Tramadol hydrochloride oral solution is an opioid agonist. The chemical name for tramadol hydrochloride is (±)-2-[(dimethylamino)ethyl]-1-(3-methoxyphenyl) ethanone hydrochloride. The structural formula is:



The molecular formula of tramadol hydrochloride is C₁₆H₁₉NO₂•HCl, and the molecular weight is 299.8. Tramadol hydrochloride is a white, bitter, crystalline and odorless powder. It is readily soluble in water and ethanol and has a pKa of 9.1. The pKa occurs at either low or high pH. Tramadol hydrochloride oral solution is a clear, grape flavored liquid containing 5 mg of tramadol hydrochloride per mL (equivalent to tramadol 4.4 mg per mL).

Inactive ingredients include: citric acid, glycerin, grape flavor, polypropylene glycol, purified water, sodium benzoate, sodium chrysin, citrate, and sorbitol.

12 CLINICAL PHARMACOLOGY

12.1 Mechanism of Action

Tramadol hydrochloride oral solution contains tramadol, an opioid agonist and inhibitor of norepinephrine and serotonin re-uptake. Although the mode of action is not completely understood, the analgesic effect of tramadol is believed to be due to both binding to μ-opioid receptors and weak inhibition of re-uptake of norepinephrine and serotonin.

Opioid activity is due to both low affinity binding of the parent compound and higher affinity binding of the O-desmethylated metabolite M1 to μ-opioid receptors. In animal models, M1 is up to 6 times more potent than tramadol in producing analgesia and 200 times more potent in μ-opioid binding. Tramadol-induced analgesia is only partially antagonized by the opioid antagonist naloxone in several animal models. The relative contribution of both tramadol and M1 to human analgesia is dependent upon the plasma concentrations of each compound. *[see Clinical Pharmacology (12.2)].*

Analgesia in humans begins approximately within one hour after administration and reaches a peak in approximately two to three hours.

12.2 Pharmacodynamics

Effects on the Central Nervous System
Tramadol produces respiratory depression by direct action on brain stem respiratory centers. The respiratory depression involves a reduction in the responsiveness of the brain stem respiratory centers to both increases in carbon dioxide tension and electrical stimulation.

Tramadol administration may produce a constellation of symptoms including nausea and vomiting, dizziness, and somnolence.

Tramadol causes miosis, even in total darkness. Pupillary size is a sign of opioid overdose but is not pathognomonic (e.g., pontine lesions of hemorrhagic or ischemic origins may produce similar findings). Marked mydriasis rather than miosis may be seen due to hypoxia in overdose situations.

Effects on the Gastrointestinal Tract and Other Smooth Muscle
Tramadol causes a reduction in motility associated with an increase in smooth muscle tone in the antrum of the stomach and duodenum. Digestion of food in the small intestine is delayed and propulsive contractions are decreased. Propulsive peristalsis waves in the colon are decreased, while tone may be increased to the point of spasm resulting in constipation. Other opioid-induced effects may include a reduction in biliary and pancreatic secretions, spasm of sphincter of Oddi, and transient elevations in serum amylase.

Effects on the Cardiovascular System
Tramadol produces peripheral vasodilation, which may result in orthostatic hypotension or syncope. Manifestations of peripheral vasodilation may include flushing, dizziness, sweating and/or orthostatic hypotension.

The effect of tramadol on the QTc interval was evaluated in a double-blind, randomized, four-way crossover, placebo- and active (morfentanil) controlled study in 68 adult male and female healthy subjects. At a 600 mg/day dose (1.5-fold the maximum immediate-release daily dose), the study demonstrated no significant effect on the QTc interval.

Effects on the Endocrine System

Opioids inhibit the secretion of adrenocorticotropic hormone (ACTH), cortisol, and luteinizing hormone (LH) in humans. They also stimulate prolactin, growth hormone (GH) secretion, and pancreatic secretion of insulin and glucagon. *[see Warnings and Precautions (5.12), Adverse Reactions (6)].*

Chronic use of opioids may influence the hypothalamic-pituitary-gonadal axis, leading to endocrine deficiency that may manifest as low libido, impotence, erectile dysfunction, amenorrhea, or infertility. The causal role of opioids in the clinical syndrome of hypogonadism is unknown because the various medical, lifestyle, and psychological stressors that may influence gonadal hormone levels have not been adequately controlled for in studies conducted to date. *[see Adverse Reactions (6)].*

Effects on the Immune System

Opioids have been shown to have a variety of effects on components of the immune system in *in vitro* and animal models. The clinical significance of these findings is unknown. Overall, the effects of opioids appear to be modestly immunosuppressive.

Concentration-Effect Relationships
The minimum effective analgesic concentration will vary widely among patients, especially among patients who have been previously treated with potent opioid agonists. The minimum effective analgesic concentration of tramadol for any individual patient may increase over time due to an increase in pain, the development of a pain tolerance and/or the development of analgesic tolerance. *[see Dosage and Administration (2)].*

Concentration-Adverse Reaction Relationships
There is a relationship between increasing tramadol plasma concentration and increasing frequency of dose-related opioid adverse reactions such as nausea, vomiting, CNS effects, and respiratory depression. In opioid-tolerant patients, the situation may be altered by the development of tolerance to opioid-related adverse reactions. *[see Dosage and Administration (2)].*

12.3 Pharmacokinetics

The analgesic activity of tramadol hydrochloride oral solution is due to both parent drug and the M1 metabolite. *[see Clinical Pharmacology (12.1, 12.2)].* Tramadol is administered as a racemate and both the (-) and (+) forms of both tramadol and M1 are detected in the circulation. Linear pharmacokinetics have been observed following multiple doses of 50 and 100 mg to steady-state.

Table 4: Mean plasma concentrations of tramadol and M1 immediate-release tablets following a single-dose administration of 50 mg tramadol hydrochloride oral solution and 50 mg immediate-release tramadol tablet under fasted conditions in healthy adult subjects

Parameters	Tramadol Hydrochloride Oral Solution 50 mg Fasted		Immediate-release tramadol tablet 50 mg Fasted		Tramadol Hydrochloride Oral Solution 50 mg Fasted		Immediate-release tramadol tablet 50 mg Fasted	
	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD
$t_{1/2}$ (hr)	1.5 (0.50 – 2.50)	1.5 (0.75 – 3.0)	2.0 (0.50 – 5.00)	2.25 (1.25 – 10.00)	1.5 (0.75 – 3.0)	1.5 (0.75 – 3.0)	2.0 (0.50 – 5.00)	2.25 (1.25 – 10.00)
C_{max} (ng/mL)	180.20 ± 33.81	173.51 ± 29.59	47.77 ± 19.06	46.34 ± 19.22	180.20 ± 33.81	173.51 ± 29.59	47.77 ± 19.06	46.34 ± 19.22
AUC_{0-24} (hr•ng/mL)	1623.92 ± 502.43	1481.44 ± 578.06	424.12 ± 205.58	424.10 ± 189.82	1623.92 ± 502.43	1481.44 ± 578.06	424.12 ± 205.58	424.10 ± 189.82
MIC_{0-24} (hr•ng/mL)	1658.31 ± 525.97	1727.47 ± 624.72	638.95 ± 207.13	639.29 ± 198.04	1658.31 ± 525.97	1727.47 ± 624.72	638.95 ± 207.13	639.29 ± 198.04
$t_{1/2}$ (hr)	7.65 ± 1.63	7.61 ± 1.82	7.94 ± 1.65	8.06 ± 2.11	7.65 ± 1.63	7.61 ± 1.82	7.94 ± 1.65	8.06 ± 2.11

^a Median (min – max)

The mean absolute bioavailability of a 100 mg oral dose is approximately 75%. The mean peak plasma concentration of racemic tramadol and M1 occurs two and three hours, respectively, after administration in healthy adults. In general, both enantiomers of tramadol and M1 follow a parallel time course in the body following single and multiple doses, although small differences (~10%) exist in the absolute amount of each enantiomer present.

Steady-state plasma concentrations of both tramadol and M1 are achieved within two days with four-times-per-day dosing. There is no evidence of self-induction. *[see Figure 1 and Table 4 below.]*

Figure 1: Mean Tramadol and M1 Plasma Concentration Profiles after a Single 100 mg Oral Dose and Twenty-Nine 100 mg Oral Doses of Tramadol HCl given four times per day.

